



Protection IC for 5 Cells Li-ion Battery Pack

FEATURES

- High Accuracy Voltage Detection
 - Over-Voltage Protection
 - V_{OVP}: 3.6V~4.35V (50mV/step)
 - Accuracy: ±25mV
 - Hysteresis voltage: 0V or 0.1V to 0.3V in 50mV/step
 - Under-Voltage Protection
 - V_{UVP}: 2.0V~3.0V (100mV/step)
 - Accuracy: ±80mV
 - Hysteresis voltage: 0V to 1V in 100mV/step
 - 3-Levels Over-Current Detection
 - Level-1 Over-Current Protection:
 - V_{OCP1}: 25mV~350mV (25mV/step)
 - Accuracy: ±10mV
 - Level-2 Over-Current Protection:
 - V_{OCP2}=3*V_{OCP1}
 - Accuracy: ±30mV
 - Short-Circuit Protection
 - V_{SCP}=5*V_{OCP1}
 - Accuracy: ±50mV
 - OC/SC release conditions:
 - Charger-Connected OR
 - Load-Opened
- Built-in Over-Temperature Protection
- Built-in Under-Temperature Protection
- Delay times are set by external capacitors
- Low-power Operating States:
- Normal State: < 30uA
 - Standby State: < 3uA</p>
 - Power-down State: < 1uA
 - Hardware Shut-down State: <0.1uA
- 16-Lead TSSOP Package

APPLICATIONS

- Power-Tools
- Notebook PC/Tablet PC
- UPS Backup Battery Systems

GENERAL DESCRIPTION

The HM8255 is a protection IC which includes highaccuracy voltage detector and current detector to provide Over-Voltage (OV), Under-Voltage (UV), Over-Current (OC), Short-Circuit (SC), Over-Temperature (OT), Under-Temperature (UT) protection for 5-series Li-ion/polymer battery pack used in power-tools, notebook PC applications etc.

The HM8255 provides a specific CTRL pin to control both charge and discharge FET. When CTRL is floating, the HM8255 will enter standby state to save power consumption. Under standby state, discharge FET is turned off while charge FET is turned on. When CTRL is tied to VCC pin, the HM8255 works in normal state, however, both charge and discharge FET are turned off. When CTRL is tied to VSS pin, the HM8255 works in normal state, the state of charge and discharge FET are decided according to safety events.

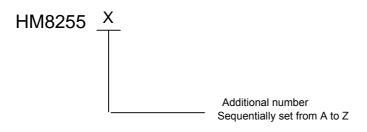
The HM8255 integrates FET driver. The HM8255 can drive the N-type charge FET and N-type discharge FET at the PACK- side directly.

The HM8255 consumes less than 30uA in normal state from VCC, and it reduces to less than 3uA in standby state and less than 1uA in power-down state. Furthermore, the HM8255 can be powered from a switched supply, providing a technique to reduce battery stack current draw to zero. This device is packaged in a 16-pin TSSOP package.



PRODUCT ORDING INFORMATION

Product Name



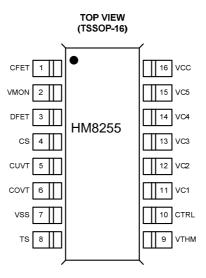
Product Name List

| Product Name | OV Protection Voltage V _{OVP} | OV Release Voltage V _{OVR} | UV Protection Voltage V _{UVP} | UV Release Voltage V _{UVR} | Level-1 DOC Protection Voltage V _{DOCP1} |
|--------------|---|--|---|--|---|
| HM8255A | 4.25 | 4.15 | 2.7 | 3.0 | 0.1 |
| TIMOZOSA | \pm 0.025V | \pm 0.025V | $\pm 0.08V$ | \pm 0.08V | \pm 0.01V |
| HM8255B | 4.20 | 4.10 | 2.5 | 3.0 | 0.1 |
| 111102330 | \pm 0.025V | \pm 0.025V | $\pm 0.08V$ | \pm 0.08V | \pm 0.01V |
| HM8255C | 4.20 | 4.20 | 2.5 | 2.9 | 0.1 |
| 111102330 | \pm 0.025V | \pm 0.025V | \pm 0.08V | \pm 0.08V | \pm 0.01V |
| HM8255D | 3.75 | 3.55 | 2.2 | 2.7 | 0.1 |
| 111102330 | \pm 0.025V | \pm 0.025V | $\pm 0.08V$ | $\pm 0.08V$ | \pm 0.01V |
| HM8255E | 3.85 | 3.55 | 2.2 | 2.7 | 0.1 |
| | \pm 0.025V | \pm 0.025V | \pm 0.08V | $\pm 0.08V$ | $\pm 0.01V$ |
| HM8255F | 3.65 | 3.65 | 2.2 | 2.7 | 0.1 |
| TIMOZOOF | \pm 0.025V | \pm 0.025V | ±0.08V | \pm 0.08V | ±0.01V |

Note: if a product with the required detection voltage does not appear in the above list, contact our sales office.



PIN CONFIGURATION

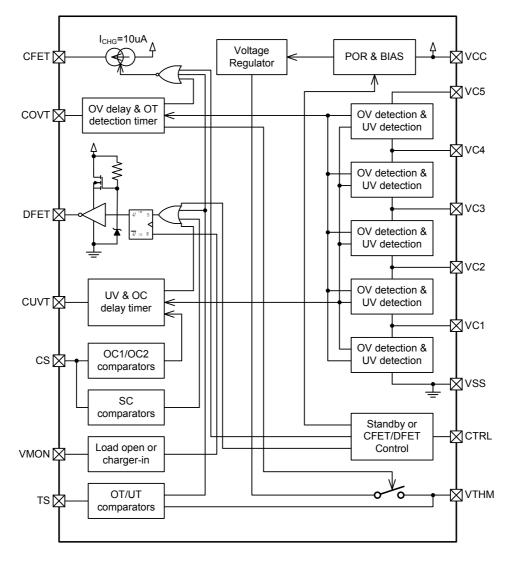


PIN DESCRIPTION

| PIN | NAME | PIN DESCRIPTION |
|-----|------|--|
| 1 | CFET | Charge power FET control pin |
| 2 | VMON | Voltage Monitor input pin to detect if the load is opened after over-current (OC) or |
| | | short-circuit (SC) occurs |
| 3 | DFET | Discharge power FET control pin |
| 4 | CS | Connection pin for current sensing resistor |
| 5 | CUVT | Capacitor connection pin for under-voltage detection timer |
| 6 | COVT | Capacitor connection pin for over-voltage detection timer |
| 7 | VSS | Ground pin |
| 8 | TS | Connection pin for thermistor |
| 9 | VTHM | External Thermistor bias output pin. This is a switched connection for supplying a |
| | | bias voltage from the internal voltage regulator to an external resistor network |
| | | composed of resistor and an external NTC resistor for measuring the temperature of |
| | | the battery module. |
| 10 | CTRL | Control of charge FET and discharge FET or switch between normal state and |
| | | standby state |
| 11 | VC1 | Connection for positive voltage of cell 1 |
| 12 | VC2 | Connection for positive voltage of cell 2 |
| 13 | VC3 | Connection for positive voltage of cell 3 |
| 14 | VC4 | Connection for positive voltage of cell 4 |
| 15 | VC5 | Connection for positive voltage of cell 5 |
| 16 | VCC | Power supply pin. Connection for positive voltage of cell 5. |



BLOCK DIAGRAM





TYPICAL APPLICATION DIAGRAM

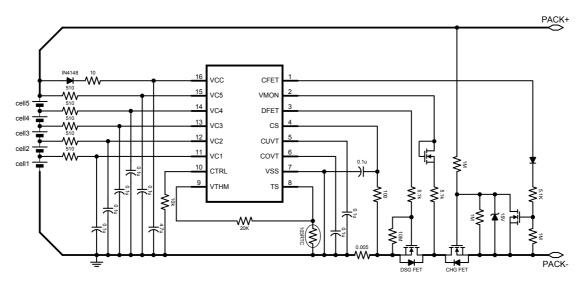


Figure 1, Typical Application Diagram for 5-series cell with N-type Charge-FET & Discharge-FET

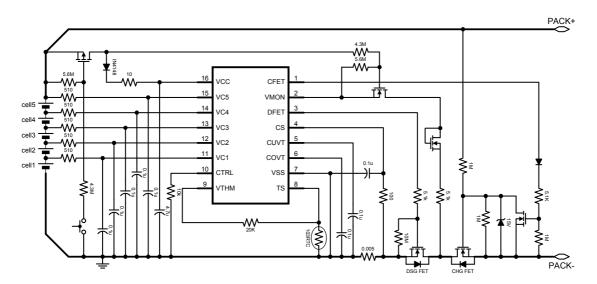


Figure 2, Typical Application Diagram for 5-series cell with hardware shutdown control function



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ABSOLUTE MAXIMUM RATINGS

Over operating free-air temperature range (unless otherwise noted)

| PARAMETER | SYMBOL | APPLICABLE PIN | RATING |
|--|-------------------------------------|-----------------------------|---|
| Input Voltage between VCC and VSS | V _{cc} | VCC | $V_{\rm SS}\mathchar`=0.3V$ to $V_{\rm SS}\mathchar`=35V$ |
| Low-voltage Input pin Voltage | $V_{\text{IN}_{LV}}$ | CS, CUVT, COVT, TS, VTHM | $V_{\text{SS}}0.3\text{V}$ to V_{SS} +5.5V |
| High-voltage Input pin Voltage | V _{IN_HV} | CTRL, SEL | V_{SS} –0.3V to V_{SS} +35V |
| VMON pin Input Voltage | V _{VMON} | VMON | $V_{SS}\!\!=\!\!5.5V$ to $V_{CC}\!+\!0.3V$ |
| Cell voltage input voltage: VC(n) to VC(n-1), n=2 to 5; VC1 to VSS | V _{CELL} | VC5, VC4, VC3, VC2, VC1 | -0.3V to +7.0V |
| CFET pin output voltage | V _{CFET} | CFET | V_{CC} -35V to V_{CC} +0.3V |
| DFET pin output voltage | V _{DFET} | DFET | -0.3V to +15V |
| HBM ESD rating | | | ±2kV |
| Operating free-air temperature range | TA | | –40°C to +85°C |
| Storage temperature range | T _{STG} | | -40°C to +125°C |
| Package thermal resistance (TSSOP16) | $	heta_{\!\scriptscriptstyle J\!A}$ | | 48.7°C/W |





ELECTRICAL CHARACTERISTICS

 T_A = +25°C, unless otherwise specified

| $T_A = +25^{\circ}C$, unless other Parameter | SYMBOL | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|---|-----------------------|---|---------------------------|-----------------------------------|---------------------------|------|
| Over-Voltage (OV) and | | | IVIIIN. | | WIAA. | UNIT |
| | | | V | 1 | V | |
| Over-Voltage Protection Threshold | V _{OVP} | 3.6V to 4.35V in 50mV/step | V _{OVP} -25 | V _{OVP} | V _{OVP} +25 | mV |
| Over-Voltage Release Hysteresis Voltage | V _{OVP_HYS} | | | 0V or 0.1 to 0.3V in 50mV/step | | |
| Over-Voltage Release Threshold | Vovr | $V_{OVR} = V_{OVP} - V_{OVP_HYS}$ | V _{OVR} -25 | V _{OVR} | V _{OVR} +25 | mV |
| Under-Voltage Protection Threshold | V _{UVP} | 2.0V to 3.0V in 100mV/step | V _{UVP} -80 | V_{UVP} | V _{UVP} +80 | mV |
| Under-Voltage Release Hysteresis Voltage | V_{UVP_HYS} | | |)V in 100r | nV/step | mV |
| Under-Voltage Release Threshold | V _{UVR} | $V_{UVR} = V_{UVP} + V_{UVP_HYS}$ | V _{OVR} -80 | V _{OVR} | V _{OVR} +80 | mV |
| Discharge Over-Curren | t (DOC) and S | Short-Circuit (SC) Protection | | | | |
| Level-1 Discharge Over-Current Protection Threshold | V _{DOCP1} | 25mV to 350mV in 25mV/step | V _{DOCP1} -10 | V _{DOCP1} | V _{DOCP1} +10 | mV |
| Level-2 Discharge Over-Current Protection Threshold | V _{DOCP2} | V _{DOCP2} =3*V _{DOCP1} | V _{DOCP2} -30 | V _{DOCP2} | V _{DOCP2} +30 | mV |
| Short-Circuit Protection Threshold | V _{SCP} | V _{SCP} =5*V _{DOCP1} | V _{SCP} -50 | V _{SCP} | V _{SCP} +50 | mV |
| Discharge Over-Tempe | rature (DOT) | and Charge Over-Temperature (CO | T) Protec | tion | | |
| Discharge Over-Temperature Protection Threshold | T _{DOTP} | | Т _{DOTP} -5 | T _{DOTP} | T _{DOTP} +5 | °C |
| Discharge Over-Temperature Release Hysteresis | T _{DOTP_HYS} | | | 15 | | °C |
| Discharge Over-Temperature Release Threshold | T _{DOTR} | T _{DOTR} = T _{DOTP} - T _{DOTP_HYS} | T _{DOTP} -5 | T _{DOTP} | T _{DOTP} +5 | °C |
| Charge Over-Temperature Protection Threshold | T _{COTP} | | Т _{СОТР} -5 | Т _{СОТР} | Т _{СОТР} +5 | °C |
| Charge Over-Temperature Release Hysteresis | T _{COTP_HYS} | | | 5 | | °C |
| Charge Over-Temperature Release Threshold | T _{COTR} | T _{COTR} = T _{COTP} – T _{COTP_HYS} | Т _{СОТР} -5 | Т _{СОТР} | Т _{СОТР} +5 | °C |
| Charge Under-Temperature Protection Threshold | T _{CUTP} | | T _{CUTP} -5 | T _{CUTP} | Т _{СИТР} +5 | °C |
| Charge Under-Temperature Release Hysteresis | T _{CUTP_HYS} | | | 5 | | °C |
| Charge Under-Temperature Release Threshold | T _{cutr} | T _{CUTR} = T _{CUTP} + T _{CUTP} Hys | T _{CUTR} -5 | T _{CUTR} | T _{CUTR} +5 | °C |





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ELECTRICAL CHARACTERISTICS (CONT.) $T_A = +25^{\circ}C$, unless otherwise specified

| $T_A = +25$ C, unless other Parameter | SYMBOL | OL CONDITIONS | | TYP. | MAX. | UNIT |
|--|------------------------|---|-------------------------|-----------------------|-------------------------|------|
| Discharge state detection voltage | $V_{\text{IN}_{DSG}}$ | V_{CS} > V_{IN_DSG} , it is considered as discharge state; otherwise, it is considered as charge state. | 2 | 4 | 6 | mV |
| | Protection D | elay and Release Delay Time | | 1 | | P |
| Over-Voltage Protection Delay time | t _{OVP} | C _{COVT} =0.1uF | 0.7 | 1.0 | 1.3 | S |
| Under-Voltage Protection Delay time | t _{UVP} | C _{CUVT} =0.1uF | 0.7 | 1.0 | 1.3 | S |
| Under-Voltage Power-down Delay time | t _{UV_PD} | C _{CUVT} =0.1uF | 3.5 | 5.5 | 7.5 | S |
| Level-1 Discharge Over-Current Protection Delay time | tdocp1 | C _{CUVT} =0.1uF | 0.7 | 1.0 | 1.3 | S |
| Level-2 Discharge Over-Current Protection Delay time | t _{DOCP2} | C _{CUVT} =0.1uF | 0.07 | 0.1 | 0.13 | S |
| Short-Circuit Protection Delay time | t _{SCP} | Internal fixed delay time, No RC filter in front of CS pin | 100 | 250 | 500 | μS |
| Temperature detection period time | t_{TDET} | C _{COVT} =0.1uF | 0.5 | 1.0 | 1.5 | S |
| POWER SUPPLY (VCC | | | | | | |
| Input voltage Range | V _{CC} | | 4.0 | | 20 | V |
| | IVCC NOR | Normal state, V _{CELL} =3.5V | | 20 | 30 | μA |
| Supply Current | I _{VCC_STDBY} | Standby state, V _{CELL} =3.5V CTRL pin is floating | | 2.0 | 3.0 | μA |
| | I _{VCC_PD} | Power-down state, V _{CELL} =1.8V CTRL pin is tied to VSS pin | | 0.6 | 1.0 | μA |
| Power-On-Reset Voltage | V _{POR} | | | 4.8 | 6.0 | V |
| Valtaga regulator for | | V _{CC} >V _{VREGH} +1V | 9.0 | 10.5 | 12 | V |
| Voltage regulator for discharge driver | V _{VREGH} | V _{CC} <v<sub>VREGH+1V</v<sub> | V _{CC} -1.5 | V _{CC} -1 | V _{CC} -0.5 | V |
| CELL INPUTS (VC5, VC | C4, VC3, VC2 | 2, VC1) | | | | |
| VC5 sink current in normal state | I _{VC5} | V _{CELL} =3.5V | | 10.0 | 12.0 | μA |
| VC(n) sink current in normal state, n=1 to 3 | I _{VCX} | V _{CELL} =3.5V | -0.3 | | +0.3 | μA |
| INPUT VOLTAGE (CTR | RL) | | | | | |
| CTRL input voltage, High | V _{CTRLH} | | V _{CC} -2.5 | | | V |
| CTRL input voltage, Low | VCTRLL | | | | 1.5 | V |
| DRIVER CIRCUIT (CFE | T, DFET) | | | | | |
| , | | V _{CELL} =3.5V, V _{CFET} =V _{CC} -1V | | Hi-Z | | μA |
| CFET pin sink current | | V _{CELL} =V _{OVP} +0.2V, V _{CFET} =V _{CC} -1V | 7.0 | 10.0 | 13.0 | μA |
| DFET pin output | V _{DFETH} | V_{CELL} =3.5V, V_{CS} =0V | | = V _{VREGH} | | V |
| p output | VDFETL | V_{CELL} =3.5V, V_{CS} >= V_{DOCP1} | | | 0.4 | V |



FUNCTIONAL DESCRIPTION

Normal Status

When all of the battery voltages are in the range from V_{OVP} and V_{UVP} , the discharge current is lower than the specified value (the CS pin voltage is lower than V_{DOCP1}), the charge temperature is lower than T_{COTP} , and the discharge temperature is lower than T_{DOTP} , the HM8255 works in normal status, the charging and discharging FETs are turned on.

Over-Voltage (OV) Status

When any one of the battery voltages becomes higher than V_{OVP} and the state continues for t_{OVP} or longer, the CFET pin becomes to sink 10uA current. Refer to figure 1, the source side and gate side of charging FET is shorted together, thus the charging FET is turned off to stop charging. This is called the over-voltage status. In over-voltage status, if a load is connected and the CS pin voltage is higher than discharging detection voltage $V_{IN_{_{_}}DSG}$, the HM8255 will turn on charging FET due to its body diode conduction. Before the over-voltage status is released, if the load is removed, the charging FET will be turned off again. The over-voltage status is released only when all battery voltages become V_{OVR} or lower.

Under-Voltage (UV) Status

When any one of the battery voltages becomes lower than V_{UVP} and the state continues for t_{UVP} or longer, the DFET pin voltage becomes V_{SS} level, and the discharging FET is turned off to stop discharging. This is called the under-voltage status. The under-voltage status is released when both of the following two conditions hold:

- a) All battery voltages become V_{UVR} and higher
- b) The VMON pin voltage is lower than 1.0V (Load is removed or charger is connected)

Power-Down (PD) Status

Over-voltage status takes precedence over undervoltage status. In under-voltage status, if no overvoltage status exists and when the state continues for $t_{UV_{PD}}$ or longer, the HM8255 enters the powerdown status. In under-voltage status, if overvoltage status exists, the HM8815 will not enter power-down status. In power-down status, the VMON pin voltage is pulled up to V_{CC} level by the internal pull-up resistor. In power-down status, almost all the circuits of the HM8255 stop and the current consumption is I_{VCC_PD} or lower. The conditions of each output pin are listed as following:

- a) CFET pin: Hi-Z
- **b)** DFET pin: V_{SS}

The power-down status is released when the following condition holds:

a) The VMON pin voltage is V_{CC}-3V or lower (A charger is connected)

Over-Current (OC) Status

The HM8255 has three over-current detection levels (V_{DOCP1}, V_{DOCP2} and V_{SCP}) and three overcurrent detection delay times (t_{DOCP1}, t_{DOCP2}, and t_{SCP}) corresponding to each over-current detection level. When the discharging current becomes higher than the specified value (the voltage on CS pin is greater than V_{DOCP1}) and the state continues for t_{DOCP1} or longer, the HM8255 enters over-current status, in which the DFET pin voltage becomes V_{SS} level to turn off the discharging FET to stop discharging. Operation of over-current detection level-2 (v_{DOCP2}) and over-current detection delay time 2 (t_{DOCP2}) is the same as for V_{DOCP1} and t_{DOCP1}.

In over-current status, discharging FET is turned off, thus the VMON pin is pulled up to V_{CC} level by the load. The over-current status is released when one of the following conditions hold:

a) The VMON pin voltage is lower than 1.0V (a charger is connected or the load is removed)

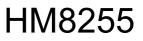
Over-Temperature (OT) or Under-Temperature Status When the CS pin voltage is bigger than VIN_DSG, the

when the CS pin voltage is bigger than $V_{IN_{DSG}}$, the battery pack is regarded as in discharging status. Otherwise, the battery pack is regarded as in charging status.

In normal status, the HM8255 will do the temperature detection every t_{TDET} , see figure 3 for temperature detection timing chart.

When the battery pack temperature becomes higher than T_{DOTP} in discharging status and the state continues for $4xt_{\text{TDET}}$ or longer, the DFET pin voltage becomes V_{SS} level and the CFET pin becomes to sink 10uA current, both the charging and discharging FETs are turned off to stop





charging and discharging. This is called the discharging over-temperature status. The discharging over-temperature status is released when both of the following two conditions hold:

- a) The battery pack temperature becomes T_{DOTR} or lower.
- b) The VMON pin voltage is lower than 1.0V (Load is removed or charger is connected)

When the battery pack temperature becomes higher than T_{COTP} in charging status and the state continues for 4xt_{TDET} or longer, the CFET pin becomes to sink 10uA current, the charging FET is turned off to stop charging. This is called the charging over-temperature status. In charging overtemperature status, if a load is connected and the CS pin voltage is higher than discharging detection voltage V_{IN_DSG} , the HM8255 will turn on charging FET immediately to avoid the over-heat of charging FET due to its body diode conduction. Before the charging over-temperature status is released, if the load is removed, the charging FET will be turned off again. The charging over-temperature status is released only when the battery pack temperature becomes T_{COTR} or lower.

When the battery pack temperature becomes lower than $T_{\mbox{\scriptsize CUTP}}$ in charging status and the state continues for $4xt_{\text{TDET}}$ or longer, the CFET pin becomes to sink 10uA current, the charging FET is turned off to stop charging. This is called the charging under-temperature status. In charging under-temperature status, if a load is connected and the CS pin voltage is higher than discharging detection voltage $V_{\text{IN}_\text{DSG}},$ the HM8255 will turn on charging FET immediately to avoid the over-heat of charging FET due to its body diode conduction. Before the charging under-temperature status is released, if the load is removed, the charging FET will be turned off again. The charging undertemperature status is released only when the battery pack temperature becomes T_{CUTR} or higher.

An example of external temperature-sensing circuit is shown in figure 4. In normal status, the HM8254 continuously turns on VTHM output for 500uS every t_{TDET} . In this way, the external temperature is monitored. When the VTHM output turns on, the HM8255 compares the external temperature voltage with two internal voltage dividers that are set to 1/10*VTHM (discharging state) or 2/11.5*VTHM (charging state). When the thermistor voltage is lower than 1/10*VTHM (discharging state) or 2/11.5*VTHM (charging state), the discharging over-temperature or charging over-temperature condition exists. When the thermistor voltage is bigger than 11/19*VTHM, the charging undertemperature condition exists. To set the external over-temperature limit, set the value of R1 resistor

to the 9 times the resistance of the thermistor at the discharging over-temperature threshold. For example, for 103-type NTC thermistor, set the R₁ to be 20k will set the DOT, COT and CUT thresholds to be 70°C, 50°C and 0°C. Set the R₁ to be 24k will set the DOT, COT and CUT thresholds to be 65°C, 45° C and -3° C.

Using a 10k resistor in place of thermistor will cause COT, DOT and CUT never occurs. Parallel the thermistor with two diodes (e.g. 1N4148) will cause CUT never occurs as shows in figure 4.

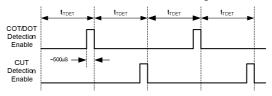


Figure 3, temperature detection timing

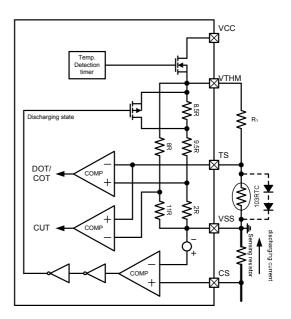


Figure 4, external temperature-sensing circuit

0V Battery Charge Function

The HM8255 provides 0V battery charge function.





Delay time setting

The over-voltage protection delay time (t_{OVP}), temperature detection period time (t_{TDET}) are determined by the external capacitor connected to COVT pin. The under-voltage protection delay time (t_{UVP}), the under-voltage power-down delay time ($t_{UV,PD}$) and level-1/2 over-current protection delay time (t_{DOCP1} and t_{DOCP2}) are determined by the external capacitor connected to CUVT pin. Short-Circuit detection delay time (t_{SCP}) is fixed internally to be 250uS (typical).

CTRL pin

The HM8255 has control pin. The CTRL pin is used to control the CFET and DFET pin output voltages. The CTRL pin takes precedence over the battery protection circuit. When the CTRL pin is high level, both the charging and discharging FETs are turned off. When CTRL pin is low level, the charging and discharging FETs are controlled by the voltage detector. When CTRL pin is floating, the HM8255 enters standby status. In standby status, almost all the circuits of the HM8255 stop and the current consumption is I_{VCC_STDBY} or lower. This feature provides the possibility for the battery pack to save power even if the battery pack is at full capacity, thus long storage time is available. Under standby status, discharging FET is turned off, however, when a charger is connected, the charging FET will be turned on, thus make sure that the charger is not connected under standby status.

| Table 1, | conditions | set by | CTRL | pin |
|----------|------------|--------|------|-----|
|----------|------------|--------|------|-----|

| CTRL pin | CFET pin | DFET pin |
|----------|-----------------|-----------------|
| High | Source 10uA | V _{SS} |
| Open | Hi-Z | V _{SS} |
| Low | Normal status*1 | |

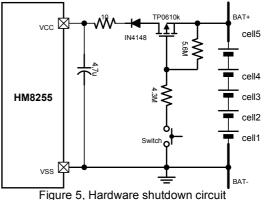
Normal status*1

*1. The status is controlled by the voltage detector

Hardware Shutdown

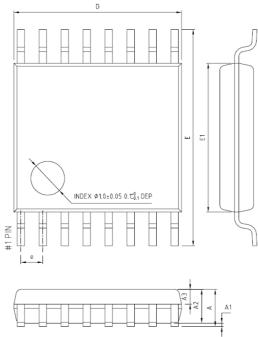
To completely shut down the HM8255, a PMOS switch can be connected to VCC, or VCC can be driven from an isolated power supply. Figure 5 shows an example of a switched VCC. If the switch

is open, no current will flow through the 4.3M and 5.6M resistor, TP0610K will be completely shut off to reduce total supply current of HM8255 to less than 1nA. If the switch is on, TP0610K will be turned on.





PACKAGE INFORMATION



16-Lead TSSOP Package Outline Diagram

B B L2 (L1) (L1) (L-0) (L-0)BASE METAL (L-0) (L-0)

4- θ 2

COMMON DIMENSIONS (UNITS OF MEASURE=MILLIMETER)

| SYMBOL | MIN | NOM | MAX |
|--------------|------|---------|------|
| A | - | - | 1.20 |
| A1 | 0.05 | - | 0.15 |
| A2 | 0.90 | 1.00 | 1.05 |
| A3 | 0.34 | 0.44 | 0.54 |
| b | 0.20 | - | 0.28 |
| b1 | 0.20 | 0.22 | 0.24 |
| с | 0.10 | - | 0.19 |
| c1 | 0.10 | 0.13 | 0.15 |
| D | 4.86 | 4.96 | 5.06 |
| E | 6.20 | 6.40 | 6.60 |
| D E E1 | 4.30 | 4.40 | 4.50 |
| e | | 0.65BSC | |
| L | 0.45 | 0.60 | 0.75 |
| L1 | | 1.00REF | |
| L1 L2 | | 0.25BSC | |
| R R1 | 0.09 | - | - |
| R1 | 0.09 | - | - |
| S | 0.20 | - | - |
| θ1 | 0° | - | 8* |
| θ2 | 10* | 12* | 14' |
| θ 3 | 10° | 12* | 14° |

SECTION B-B